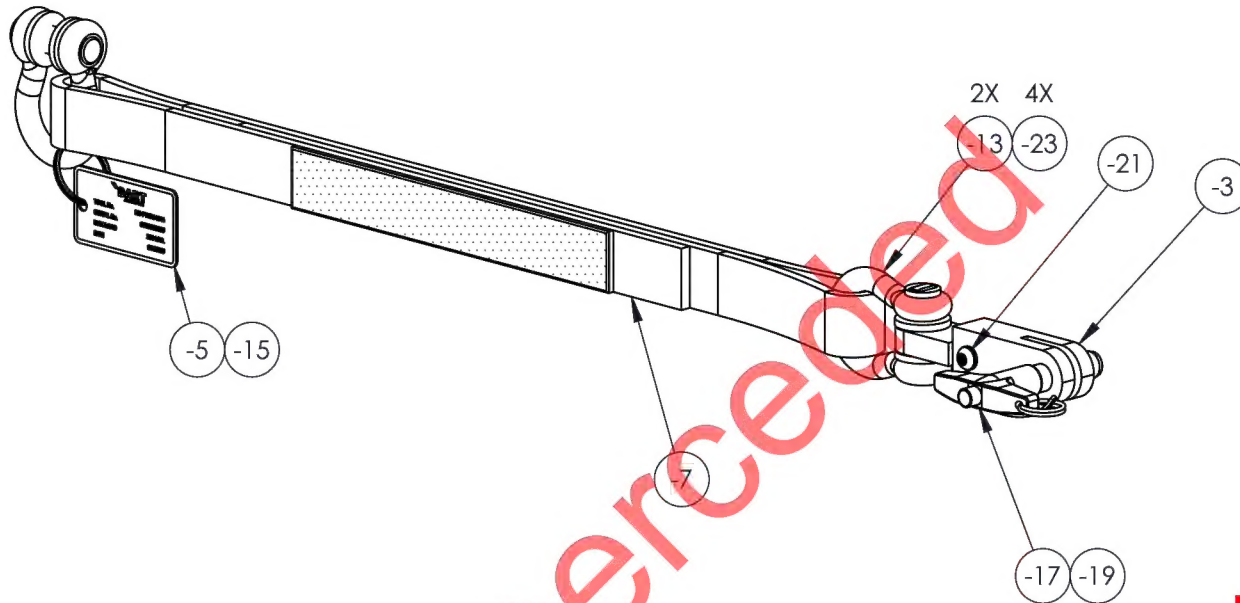


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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1	16-0002	-1 REMOVED. -3 CH'D Ø.457 TO Ø.469, CH'D Ø.438 TO LIM Ø.4375 TO .4415. -5 REFERENCED TO RB41011. -7 EYE 1/2 TWIST REMOVED.	1/21/2016	SM	JAG



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NOTE:  
1. PROOF LOAD TEST ASSEMBLY TO 600 LBS.  
2. PRINT PLACARD WITH T/N, S/N, AND MAX LOAD: 200 LBS.

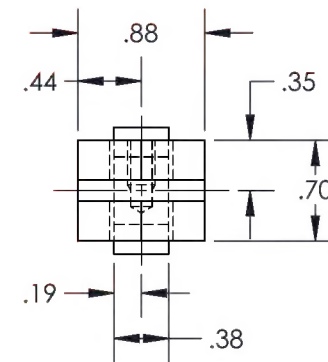
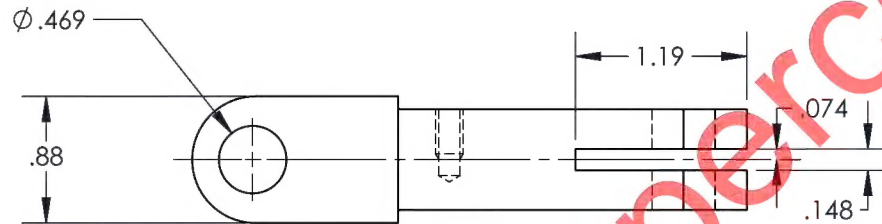
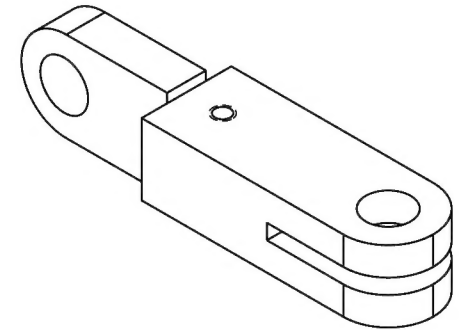
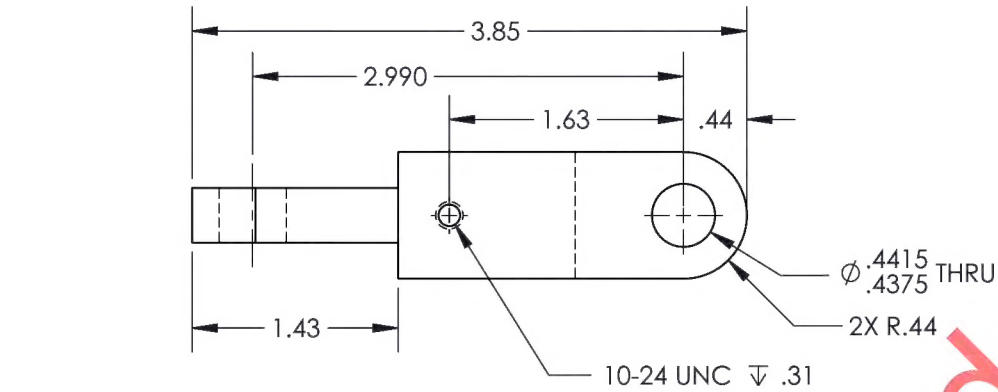
ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			-3	1	ENGINE MOUNT	4140		3
			-5	1	PLACARD	6061	RB41011 (SEE NOTE 2)	4
	X	B/O	-7	1	WEB SLING SEWN ASSEMBLY		18 IN. W/ TWISTED 4-1/2IN EYES (EUGENE CANVAS)	5
	1		-9		WEB STRAP W/ EDGE GUARD	POLYESTER	3/16 X 1 X 46	5
	1		-11		LEATHER BACKING	LEATHER	1/8 X 1 X 7	5
		B/O	-13	2	LIFTING SHACKLE	GALV. STEEL	Ø 7/16 PIN; BOLT PIN STYLE (MSC # 84002476)	1
		B/O	-15	1	SPLIT RING	PLATED STEEL	Ø1-3/16 ID X .092 WIRE (MSC # 84002476)	1
		B/O	-17	1	BALL LOCK PIN	STEEL	Ø 7/16 X 1 (MCMaster-CARR # 90293A320)	1
		B/O	-19	1	LOOP TO EYE LANYARD	COATED STEEL	Ø 3/64 X 12 (USE CORD & FERRALS)	1
		B/O	-21	1	BUTTON SOCKET HEAD CAP SCREW	STEEL, BLACK	#10-24 X 1/4 (MCMaster-CARR # 91255A238)	1
		B/O	-23	4	FLAT WASHER	STEEL, BLACK	7/16 ID X 7/8 OD X .13 (MCMaster-CARR # 98029A031)	1

**DART**  
AEROSPACE

TITLE		LIFTING STRAP ASSEMBLY	
DWG NO.		RB PWC64844	
REV		1	
MAT'L		DRAWN BY: PERRITT	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		APPROVED <i>D Weil</i>	
.XXX ± .005		FRACTIONS ± 1/8	
.XX ± .01		ANGLES ± 5°	
.X ± .1		SPEC	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R		USED ON MODEL	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING		PRATT & WHITNEY 200 & 206	
SCALE 1:3		DATE 1/15/2010	
		SHEET 1 OF 3	

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1	16-0002	-3 CH'D Ø.457 TO Ø.469, CH'D Ø.438 TO LIM Ø.4375 TO .4415.	1/21/2016	SM	JAG



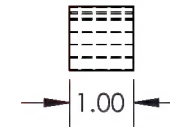
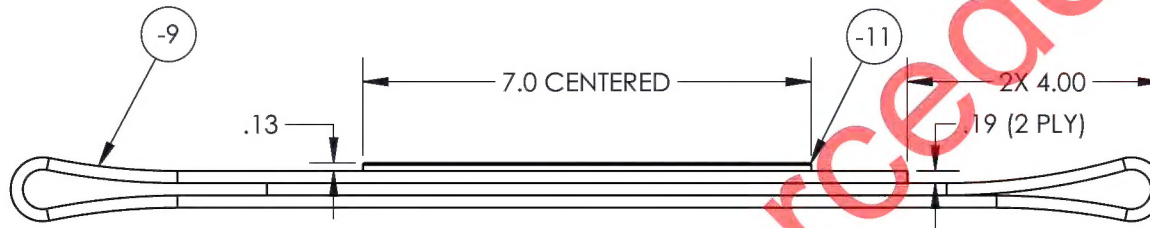
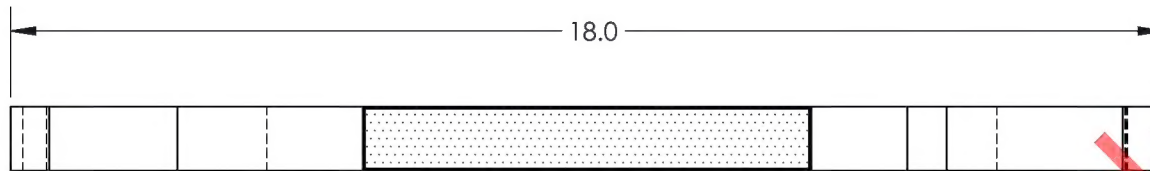
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(3)  
ENGINE MOUNT

<b>DART</b> AEROSPACE	
TITLE LIFTING STRAP ASSEMBLY	
DWG NO. RB PWC64844-3	REV 1
MAT'L 4140	DRAWN BY: PERRITT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>P. Weil</i>
.XXX ± .005 FRACTIONS ± 1/8	HEAT TREAT RC 35-40
.XX ± .01 ANGLES ± 5°	FINISH BLACK OXIDE
.X ± .1	SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	PRATT & WHITNEY 200 & 206
SCALE 3:4	DATE 1/15/2010
SHEET 2 OF 3	

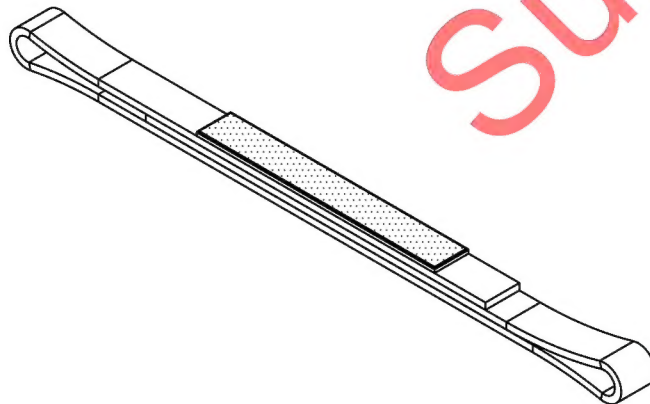
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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1	16-0002	-7 EYE 1/2 TWIST REMOVED.	1/21/2016	SM	JAG



**UNDER REVIEW**

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-7

WEB SLING SEWN ASSEMBLY

<b>DART AEROSPACE</b>	
TITLE <b>LIFTING STRAP ASSEMBLY</b>	
DWG NO. <b>RB PWC64844-7</b>	REV <b>1</b>
MAT'L UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± 5° .X ± .1	DRAWN BY: <b>PERRITT</b> APPROVED <i>D Weil</i> HEAT TREAT FINISH SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL <b>PRATT &amp; WHITNEY 200 &amp; 206</b>
SCALE <b>1:3</b>	DATE <b>1/15/2010</b>
SHEET 3 OF 3	